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WRAS TEST & ACCEPTANCE CRITERIA

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TEST CODE SHEET CLARIFICATION

Issue No. 1
Date of Issue: October 2012

The following information should be read in conjunction with the Test Code Sheet. It is intended to aid the Test Inspector in clarifying the test and acceptance criteria requirements.

NOTE : This clarification applies to **TCS1212.6: Issue 4.**

4.1 Tests applicable to the following:

PLASTIC PIPES AND METAL FITTINGS, compatible
PLASTIC PIPES AND PLASTIC FITTINGS, compatible

Fittings with a metal body for use with metal pipe or do not require an accelerated ageing test.

Note: Metal fittings for use with metal pipe that do not rely on a mechanical seal require thermal endurance, e.g., Adhesive bonding.

5 **ACCEPTANCE CRITERIA**

Upon completion of the Test inspect all joints and pipes for signs of leakage. No leakage of the assembly shall have taken place. The assembly shall then be subjected to an internal pressure of not less than 1.5 x maximum claimed working pressure bar at 15 ± 5°C for not less than 15 min without leakage.

Revision History					
No.	Page No.s	Rev. No.	Description of Change	Author	Effective Date
1	1	1	Clarification when thermal endurance testing is required	WRAS	October 2012