#### **WRc Evaluation & Testing Centre Ltd**

Test Code					
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Number					

WRAS TEST & ACCEPTANCE CRITERIA

Issue No: 4

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Sheet 1 of 1

#### TEST CODE SHEET

#### 1. $\underline{TYPE}$ OF $\underline{TEST}(S)$

Body strength.

#### 2. WATER REGULATIONS REQUIREMENTS FOR FITTINGS

#### Schedule 2

15-(1) .... every water system shall contain an adequate device or devices for preventing backflow of fluid from any appliance, fitting or process from occurring.

# 3. BRITISH STANDARDS OR WATER SPECIFICATION, DEEMED TO SATISFY WATER REGULATIONS REQUIREMENTS

3.1 Fittings with 'kitemarks' which are deemed to satisfy the requirements of regulations are listed in the directory.

# 4. <u>TEST PROCEDURE</u>

Note Unless otherwise stated the temperature of the test fluid shall be  $20 \pm 10^{\circ}$ C

4.1 Tests applicable to the following:-

# CHECK VALVES

DN6 to DN250.

Devices for the prevention of contamination by backflow.

# (A) <u>CHECK VALVES</u> (Derived from prEN 164167 W1 108. Clause 7.4)

DN6 to DN250.

# **TEST METHOD**

**APPARATUS** The following apparatus is required.

A supply of water to achieve the test pressure.

Pressure gauges.

# **PROCEDURE** The procedure shall be as follows:-

- (1) Mount the device in the test system in its normal working position.
- (2) Purge the system of air.
- Gradually apply a water pressure through the inlet of the check valve, over a period of 30 seconds, up to a static pressure of 25 bar  $\pm$  1 bar. (Reference setting-up procedure 1-50-61).
- (4) Hold at this pressure for 5 minutes -0 + 10 seconds.

# 5. ACCEPTANCE CRITERIA

There shall be no breakage, leakage or permanent deformation of the body of the check valve.